

Water Soluble Cutting Fluid (Bio-Static Type)

# *MORESCO TOOLMATE BS-700E*

BS-700E is a metalworking fluids of bio-stable type. Especially BS-700E has an excellent rust prevention. And BS-700E prevents coolnat color change caused by metal-ion and keeps coolant clean for long period.

Characteristics

#### 1. Excellent antifoaming performance.

No foaming problem, even if under the condition with high-pressure pump.

#### 2. Excellent in Antisepsis

It applied a Bio Static Technology which inhibits corruption by conbinating of antibacterial additives without depending on only effect of antiseptic agent.

#### 3. Excellent lubricity.

Sulfer extreme pressure additive provides wonderful finish of the product and the extension of service life of the tools.

#### 4. Excellent hard water stablilty.

provides long coolant life without emulsion break problem caused by metal-ion.

#### 5. Non Chroline, PRTR free

An environmentally friendly coolant: No Chroline extreme pressure additive

They are antifoaming additive and desapper in a couple of days.

Properties

### · Undiluted Fluid

		Typical Property
JIS		A 1-1
Appearance		Light brown
Density	15℃ g/cm3	0.93
Kinetic Viscosity	40℃ mm2/s	42
Flash Point	$^{\circ}$	None



· Diluted Fluid

Appearance		White Emulsion
pН	1:20	9.8



(Application)

Machining processing of: Aluminum Alloy, Steel Alloy, etc. Brix F=1.0 (5wt%=5.0 Brix% 10wt%=10.0 Brix%)



18L / Can, 200L / Drum

Regulation

Non Hazardous (Fire Defense Law)

#### 株式会社 MORESCO

URL: http://www.moresco.co.jp カスタマーセンター

TEL: 06-6262-3385 E-mail: customercenter@moresco.co.jp

## MORESCO Corporation

Head Office: 5-5-3, Minatojimaminami-machi, Chuo-ku, Kobe, Japan

TEL:+81-78-303-9010 FAX:+81-78-303-9020

Osaka Branch: 3-2-15, Bingo-machi, Chuo-ku, Osaka, Japan

TEL:+81-6-6262-3310 FAX:+81-6-6262-3327

<sup>\*</sup>Substances floating on the coolant may be seen in the beginning of use.