TECHNICAL INFORMATION



Synthetic Type Water Soluble Cutting Fluid MORESCO TOOLMATE

CUTTING☆STAR 7500BL

"CUTTING \$\sqrt{S}\$TAR 7500BL" has excellent antifoaming performance, Reduces trouble by foam under the condition with high pressure coolant.

Characteristics

1. Excellent anti-putrefaction performance.

Not only the result of antiseptic agent and alkali agent, but also the combinations with agents which have anti-fungal property bring about control of putrefaction. It can reduce environmental problem and

2. Excellent cutting performance.

As the combination of synthetic oil, It is especially suitable for complicated cutting process.

3. Excellent separation from mixed oil.

As Excellent separation,

Transparency of appearance keeps long time.

4. Excellent Antifoam property

The advanced Antifoam property can be able to use high pressure coolant systems without foaming that it leads improving working condition.

Properties

Undiluted Fluid

		Typical Property
JIS		A2-1
Appearance		Light yellow
Density	15°C g/cm ³	1.05
Viscosity	40° C mm ² /s	16
Flash Point	°C	None

^{*}The appearance/color may change darker after long preservation

· Diluted Fluid

Appearance		semitransparent
pН	20 times dilution	9.2



Use for steel and cast iron cutting and grinding process Brix F=2.1 (5wt%=2.4Brix%, 10wt%=4.7Brix%)



18L / Can, 200L / Drum



Non Hazardous (Fire Defense Law)

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^{*}A small amount of deposit may appear in undiluted fluid